

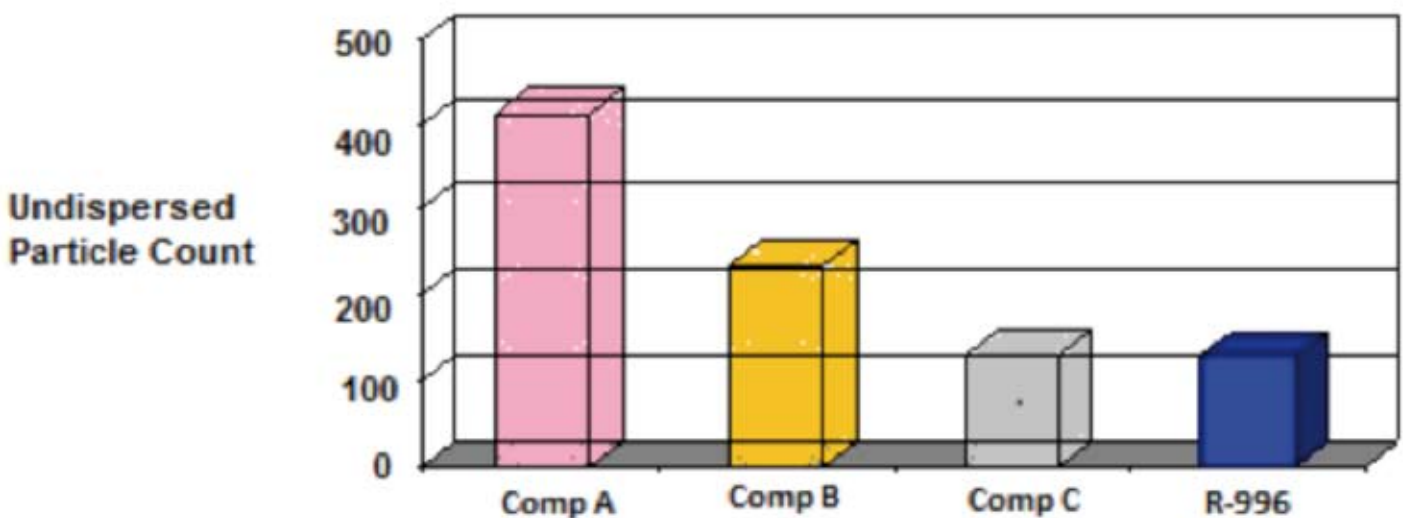
Lomon TiO₂ Dispersion Performance in Waterborne Coatings

Lomon's multi-purpose titanium dioxide grade that provides superior overall value to the coatings industry,
Lomon R996

The new Lomon TiO₂ product that dispersed easily in a variety of coatings systems. The easier the TiO₂ is to disperse, the less time and energy is required to incorporate the TiO₂ into the coating thereby improving paint plant productivity. Easy dispersion of TiO₂ also ensures that it is completely dispersed in each and every coating batch yielding more consistent coating quality and providing optimum TiO₂ efficiency.

The graph below shows the advantage that **R-996** has in waterborne coating ease of dispersion relative to competitive pigments. Each pigment was mixed into an acrylic emulsion master batch for only 5 minutes at 500 rpm speed. The resulting paint was then drawn down to provide a 4 ml (100 micron) thick film. An optical microscope image of the drawdown was taken and the number of undispersed particles was manually counted. Clearly, of the grades compared, R-996 is among the easiest pigments to disperse in this waterborne emulsion.

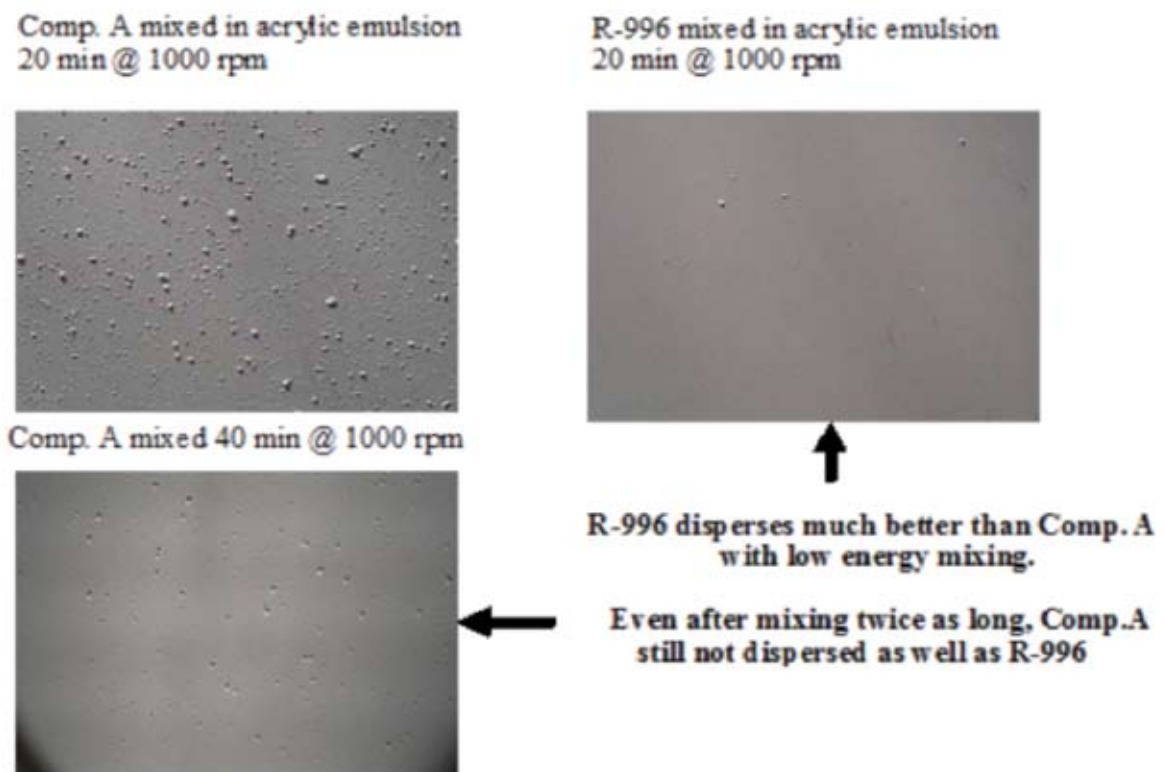
Dispersion in Aqueous Acrylic Emulsion
Mix only 5 min @ 1.3 m/s tip speed



Below are digital microscope images at about 10X magnification of the actual drawdowns made with dispersions of R-996 and a competitive grade in an acrylic emulsion. In the top images, each pigment was mixed for 20 minutes at 1000 rpm.

Under these low energy mixing conditions, **R-996** disperses much better than the competitive grade yielding a paint with just a few undispersed particles. Even after the competitive grade is mixed twice as long, it is still not as well dispersed as R-996. High quality emulsion paints can be made with less energy and in less time with R-996.

The easy dispersing characteristics of **R-996** in waterborne coatings have also been demonstrated by coating producers.



This coating producer has extensive capability to evaluate new raw materials at a research center focused on the development of new technology and R&D for coatings. Their testing showed that R-996 decreased dispersion time in waterborne coatings by 50% compared to their standard TiO₂ grade, while still maintaining the same paint performance properties (tinting, hiding, color, etc). As a result of these very favorable results, this customer converted to R-996.

So this completes of objects that describe the development and commercial realization of a new multi-purpose titanium dioxide grade for the coatings industry, Lomon R996 From concept to commercial realization, the goal of Lomon R-996 has been to deliver superior overall value to the coatings industry.

TiO2 RUTILE TECHNICAL DATA SHEET

TYPE	R-996
Crystal Form	Rutile
Classification ISO591, DIN55912	R2
ASTM D476	II
CAS No.	13463-67-7
TiO2 Content(%) min	93
pH Value	6.5~8.5
Density (g/cm3)	4
Oil Absorption (g/100g) max	22
Specific Resistance (Ω m) min	150
Average Particle Size (μ m)	0.23
Surface Treatment	Zirconia & Alumina, Organic